

Conversion Kit Thermosiphon Cooling for Atmosphere Fans ("Turbos") in SAFED Plants

From central water cooling to a decentralized, self-sufficient thermosiphon cooling





11111111111

Aggregate

TA

 \rightarrow

2

WATER COOLING AT A FURNACE CAN BE PROBLEMATIC

So far, centralized water cooling has been used to cool atmosphere fans ("Turbos") in plants. However, this system comes with **disadvantages**:

- The cooling performance requires functioning pumps and is thus dependent on the state of the pump and the line voltage (power outage).
- With time, **calcifications** lead to clogged lines and, later, to a **cooling malfunction**.

In either case, a downtime of the cooling performance leads to considerable damage of the atmosphere fans ("Turbos") and thus to malfunctions in the production process.

• Water as a cooling medium is a safety risk for heat treatment plants and should be avoided, especially combined with oil and salt baths

THE AICHELIN SOLUTION: A PLUG AND PLAY SYSTEM WITH HIGH RELIABILITY

The central cooling system is replaced by a completely **self-sufficient cooling system**, namely the **proven thermosiphon cooling**. It works with a gravity principle which uses **heat transfer oil** as a cooling medium. To reach the required cooling performance, AICHELIN has designed an intermediate flange which en- ables a simple connection of the atmosphere fans ("Turbos") with the proven thermosiphon cooling.

The higher level of standardization allows for this conversion to be implemented in different T series, and very quickly and easily too, at a low cost. The downtime is minimal and has almost no impact on your production.

This conversion is ideal for combining with a maintenance!

YOUR ADVANTAGES

- Predictable regarding time and cost
- One-stop service
- Fair pricing and simple processing, as is standard for us
- AICHELIN quality parts
- Combined with an AICHELIN annual maintenance, your plant will continue to operate reliably

YOUR RELIABLE PARTNER

- Ultimate flexibility while considering customer requests (date, scope & extras)
- Play it safe, with a market leader in heat treatment
- Reliable components supplier

- The thermosiphon cooling is virtually maintenance-free
- High operation and process safety
- Modular set-up for different furnace types
- Well approved AICHELIN product
- High competence regarding plant modernizations
- Perfect integration into your heat treatment plant by the original manufacturer

AICHELIN Service GmbH Schultheiß-Köhle-Straße 7 D-71636 Ludwigsburg Tel.: +49 7141 64 370 service.de@aichelin.com AICHELIN Ges.m.b.H. Fabriksgasse 3 A-2340 Mödling Tel.: + 43 22 36 23 64 60 service.at@aichelin.com SAFED France SAS 20 Rue Thomas Edison F-25000 Besançon Tel.: + 33 381 48 33 70 contact.france@aichelin.com

www.aichelin-service.com